

**Work Order ID 70034**

Wednesday, May 25, 2011 1:02:44 PM



Page 1

Item ID: D3372-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Collective Lock Assembly

Start Date: 5/25/2011 Start Qty: 4.00

Required Date: 6/10/2011 Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: CLDate: 11/05/12

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3372

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Fabricate D3372-3 using AN5-42A bolt as per Dwg D3372  
Identify as D3372-3SB 11/10/12 (2)

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

SB 11/10/12 (2)

120

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1-Open Cam Lock package. Keep keys, lock body, lock body nut, flat cam and  
lock barrel. Discard the rest.  
2-Fabricate D3369-5 spacer using the flat cam as per Dwg D3369 Identify as  
D3369-5SB 11/10/12

Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

**Work Order ID 70034**

Wednesday, May 25, 2011 1:02:44 PM



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Item ID: D3372-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Collective Lock Assembly

Start Date: 5/25/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

130

0.00



Small Fab

Small Fab

Memo

0.00

1-Assemble D3372-053 as per Dwg D3372. Apply a drop of permanent locktite 262 to the threads

Qty Part Number Description Batch

A/R N/A Locktite 262 M117951

Identify as D3372-053

2-Assemble D3372-051 as per Dwg

SB 11/10/18

(2)

140

0.00



Large Fab

Large Fab

Memo

0.00

Tack weld lock shaft as per Dwg D3372

A/R SS Rod Batch M114509

EZ 11/10-18 (2)

Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

**Work Order ID 70034**

Page 3

Wednesday, May 25, 2011 1:02:44 PM

Item ID: D3372-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Collective Lock Assembly

Start Date: 5/25/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

150 QC9- Inspect visual per QSI004- Fusion Welds

0.00

6/11/10-18

2X



QC Memo

0.00

Quality Control

160 QC5- Inspect part completeness to step on W/O

0.00

6/11/10/12

+2



QC Memo

0.00

Quality Control

170 Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

6/10/18



Packaging Memo

0.00

Packaging

Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
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|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

# Picklist Print

Wednesday, May 25, 2011 1:02:41 PM

Page 1

Work Order ID: 70034

Parent Item: D3372-041

Parent Item Name: Collective Lock Assembly





Start Date: 5/25/2011

Required Date: 6/10/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A Removed from 9 Digit 06-01-13 JLM  
 IPP Rev:B Added Key ID 06.03.21 EC  
 added D3384-043 DD 10.05.13 verified :EC  
 IPP Rev:C

| Component Item ID/<br>Item Name  | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand  | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|--------|
| 5/16WC<br><br>SS Flat Washer 5/16 FW516S1 |                        | Purchased     | No          |                     |                  | 100             | Each               | 3,379.000       | 2           | 8            |               | SB 11/10/18    |        |
|  |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|  |                        |               |             | st376               |                  | 2000            |                    |                 |             |              |               |                |        |
|  |                        |               |             |                     | 117332           | 2000            |                    |                 |             |              |               |                |        |
|  |                        |               |             | ST377               |                  | 1379            |                    |                 |             |              |               |                |        |
|  |                        |               |             |                     | 115072           | 100             |                    |                 |             |              |               |                |        |
|  |                        |               |             |                     | 115174           | 57              |                    |                 |             |              |               |                |        |
|  |                        |               |             |                     | 116643           | 1222            |                    |                 |             |              |               |                |        |
| AN5-42A<br><br>Bolt                       |                        | Purchased     | No          |                     |                  | 100             | Each               | 22.0000         | 1           | 4            |               | SB 11/10/18    |        |
|  |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|  |                        |               |             | ST341               |                  | 22              |                    |                 |             |              |               |                |        |
|  |                        |               |             |                     | 108442           | 22              |                    |                 |             |              |               |                |        |
| AN960-416<br><br>Washer                 | NAS1149F0463P          | Purchased     | No          |                     |                  | 100             | Each               | 0.0000          | 2           | 8            |               | SB 11/10/18    |        |
|  |                        |               |             |                     |                  | 116702          |                    |                 |             |              |               |                |        |
| D2728-7<br><br>Dart Logo label          |                        | Manufactured  | No          |                     |                  | 100             | Each               | 0.0000          | 0           | 0            |               | SB 11/10/18    |        |
|  |                        |               |             |                     |                  |                 |                    |                 |             |              |               |                |        |

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



# Picklist Print

Wednesday, May 25, 2011 1:02:41 PM

Page 2

Work Order ID: 70034

Parent Item: D3372-041



Parent Item Name: Collective Lock Assembly

Start Date: 5/25/2011

Required Date: 6/10/2011

Start Qty: 4.00

Required Qty: 4.00

|   |              |    |     |      |        |   |                   |
|---|--------------|----|-----|------|--------|---|-------------------|
| D3372-1   | Manufactured | No | 100 | Each | 3.0000 | 1   | 4                 |
|  |              |    |     |      |        |  | <u>SB 4/20/18</u> |
| Main Body   |              |    |     |      |        |   |                   |

Location

Loc Qty

Loc Code

GA



3

B 70038

②

69631

3

|   |              |    |     |      |        |   |                   |
|---|--------------|----|-----|------|--------|---|-------------------|
| D3372-5   | Manufactured | No | 100 | Each | 1.0000 | 1   | 4                 |
|  |              |    |     |      |        |  | <u>SB 4/20/18</u> |
| Cam Lock Shaft  |              |    |     |      |        |   |                   |

Location

Loc Qty

Loc Code

ST048

1



B 70035

1



59557

1

1

|   |              |    |     |      |        |   |                   |
|---|--------------|----|-----|------|--------|---|-------------------|
| D3372-7   | Manufactured | No | 100 | Each | 0.0000 | 1   | 4                 |
|  |              |    |     |      |        |  | <u>SB 4/20/18</u> |
| Slider Body   |              |    |     |      |        |   |                   |

B 70034

|   |              |    |     |      |         |   |                   |
|---|--------------|----|-----|------|---------|---|-------------------|
| D3373-1   | Manufactured | No | 100 | Each | 17.0000 | 1   | 4                 |
|  |              |    |     |      |         |  | <u>SB 4/20/18</u> |
| Cam Lock  |              |    |     |      |         |   |                   |

B 58463

Location

Loc Qty

Loc Code



ST049

17



58463

17

2

|   |              |    |     |      |        |   |                     |
|---|--------------|----|-----|------|--------|---|---------------------|
| D3384-043   | Manufactured | No | 100 | Each | 0.0000 | 1   | 4                   |
|  |              |    |     |      |        |  | <u>② SB 4/20/18</u> |
| Cyclic Sock Assembly  |              |    |     |      |        |   |                     |

B 74729

|   |           |    |     |      |         |   |                   |
|---|-----------|----|-----|------|---------|---|-------------------|
| HX-81   | Purchased | No | 100 | Each | 27.0000 | 1   | 4                 |
|  |           |    |     |      |         |  | <u>SB 4/20/18</u> |
| 1/4"-20 SHCS 3/8" long  |           |    |     |      |         |   |                   |

Location

Loc Qty

Loc Code

ST390

27

114383

27

2

Wednesday, May 25, 2011 1:02:42 PM

Shop Packet Print

Page 2

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

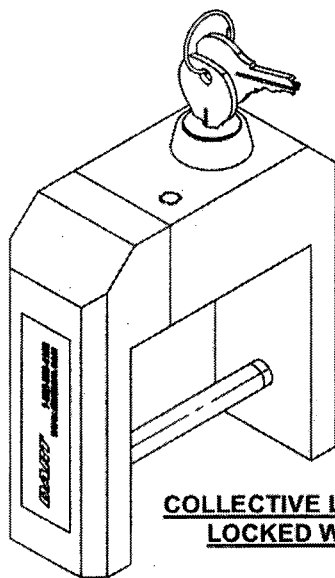
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

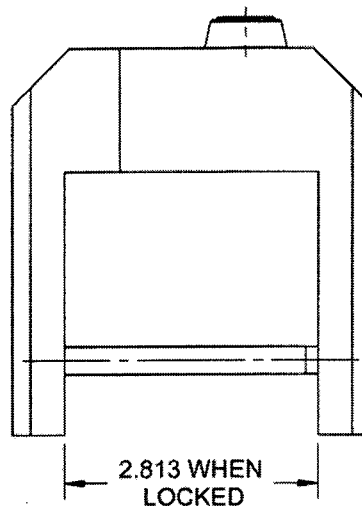
**NOTE:** Date & initial all entries



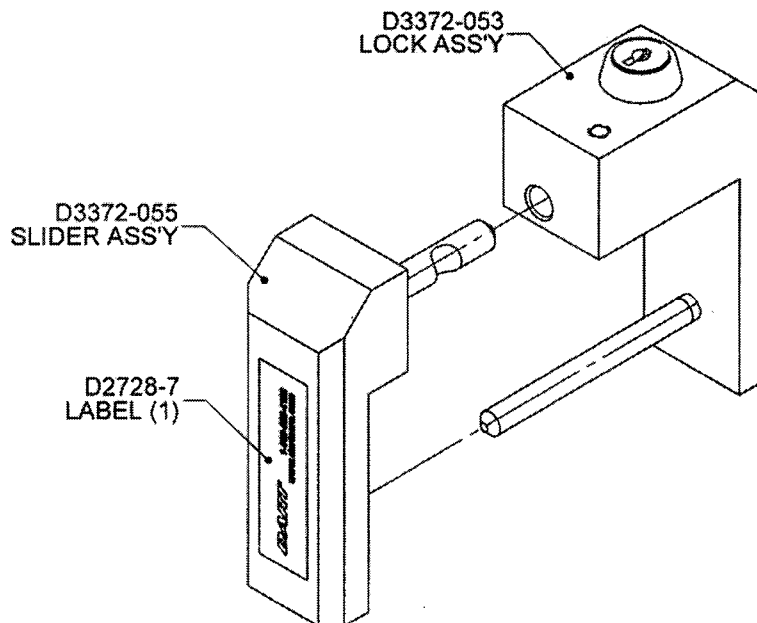
|                               |                                |  |                        |
|-------------------------------|--------------------------------|--|------------------------|
| DESIGN<br><i>[Signature]</i>  | DRAWN BY<br><i>[Signature]</i> | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA                              |                        |
| CHECKED<br><i>[Signature]</i> | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br>D3372   | REV. B<br>SHEET 1 OF 8 |
| DATE<br>05.02.23              |                                | TITLE<br>COLLECTIVE LOCK   | SCALE<br>1:2           |
| A                             | 05.01.10                       | NEW ISSUE  |                        |
| B                             | 05.02.23                       | REDESIGN FOR STANDARD 1/4 TURN LOCK,<br>D3369-5 SUPERCEDES D3372-11 (OBSOLETE) |                        |



**COLLECTIVE LOCK SHOWN  
LOCKED WITH KEYS**



2.813 WHEN  
LOCKED



**RELEASED**  
*[Signature]*  
05/04/28

CL 11/05/25  
W/O: 70034

**D3372-051 AS350 COLLECTIVE LOCK ASS'Y**

**NOTES:**

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

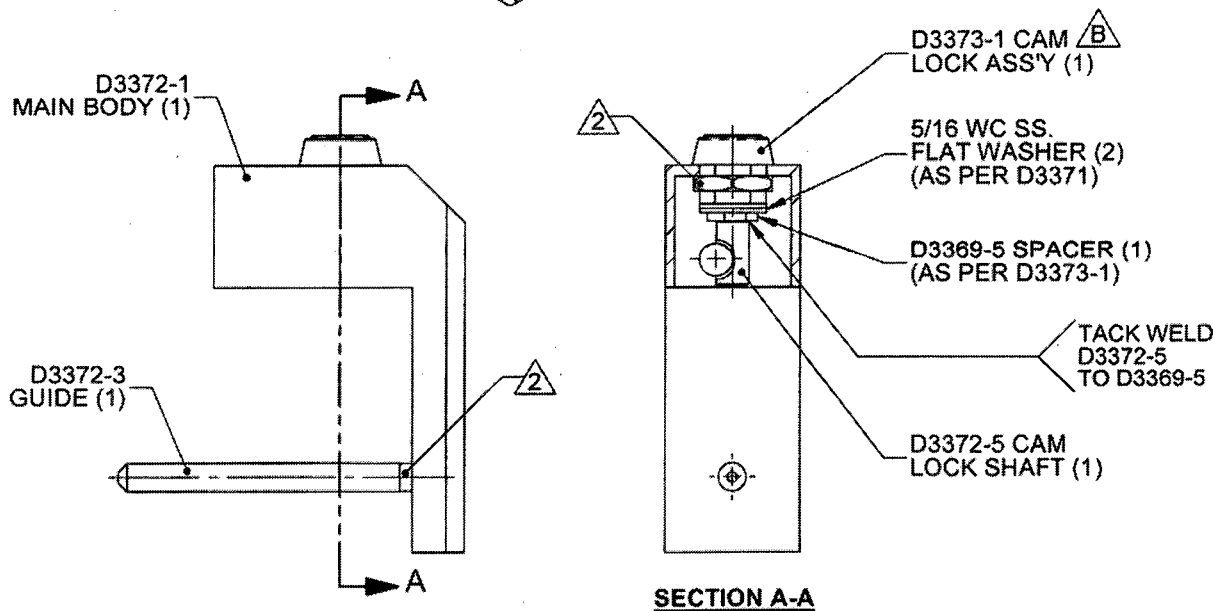
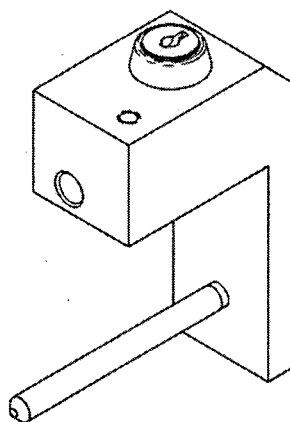
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|                               |                                |   |                        |
|-------------------------------|--------------------------------|---|------------------------|
| DESIGN<br><i>[Signature]</i>  | DRAWN BY<br><i>[Signature]</i> | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>[Signature]</i> | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br>D3372                              | REV. B<br>SHEET 2 OF 8 |
| DATE<br>05.02.23              | TITLE<br>COLLECTIVE LOCK       |   | SCALE<br>1:2           |

**RELEASED**  
*[Signature]*  
05/04/23



**D3372-053 LOCK ASS'Y**

**NOTES:**

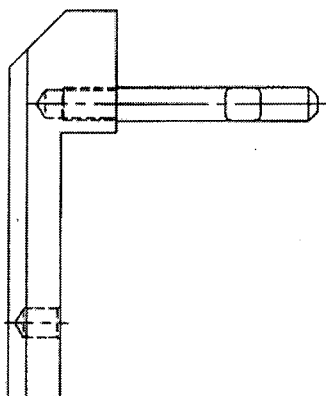
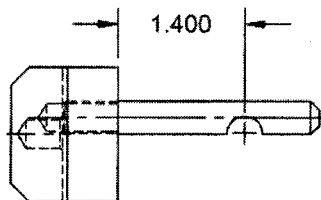
- 1) WELD PER DART QSI 004
- 2) APPLY THREADLOCKER LOCTITE 262 ON THREADS

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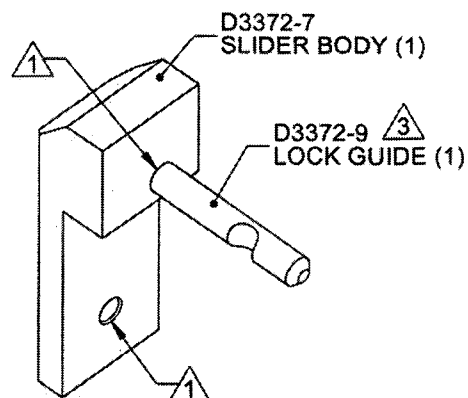
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|                               |                                |   |                        |
|-------------------------------|--------------------------------|---|------------------------|
| DESIGN<br><i>[Signature]</i>  | DRAWN BY<br><i>[Signature]</i> | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>[Signature]</i> | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br>D3372                              | REV. B<br>SHEET 3 OF 8 |
| DATE<br>05.02.23              | TITLE<br>COLLECTIVE LOCK       |   | SCALE<br>1:2           |



RELEASED  
*[Signature]*  
05/04/23



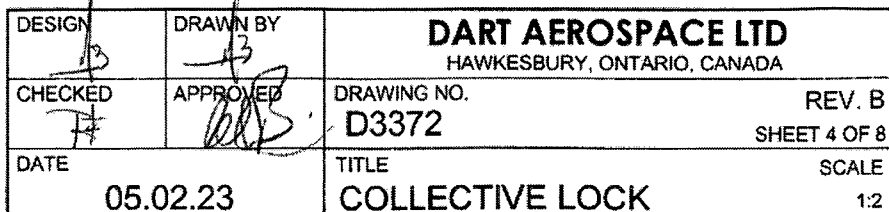
### D3372-055 SLIDER ASS'Y

#### NOTES:

- 1) COVER INSIDE HOLES AND D3372-9 PRIOR PAINTING
- 2) FINISH: POWDER COAT PAINT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) APPLY THREADLOCKER LOCTITE 262 ON D3372-9 THREADS PRIOR ASSEMBLY
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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25/64 28

0.750

Technical drawing of a mechanical part, likely a bracket or support, showing dimensions and a 45-degree angle. The drawing includes the following dimensions:

- Top horizontal dimension: 0.63
- Left vertical dimension (from top reference line): 1.375 (REF)
- Left vertical dimension (from bottom reference line): 2.938
- Right vertical dimension (from top reference line): 4.31
- Bottom horizontal dimension (from left reference line): 2.200
- Bottom horizontal dimension (from right reference line): 0.58
- Angle: 45°

Technical drawing of a mechanical part with dimensions and tolerances:

- Top surface:  $\nabla B$   $\phi 1.300$ , 1.250 DEEP
- Top edge: 1.400
- Top corner:  $45^\circ$  (TYP)
- Right edge: 0.200 (TYP)
- Left edge: 1.50
- Bottom edge: 0.750
- Bottom hole:  $\phi 0.750^{+0.010}_{-0.000}$
- Bottom edge: 0.635  $^{+0.010}_{-0.000}$

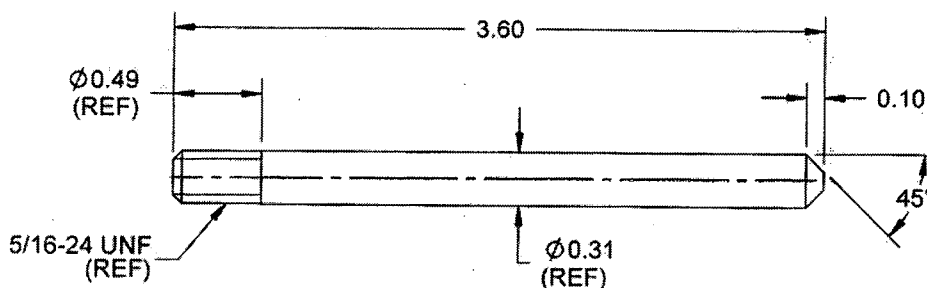
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| DATE<br>05.02.23              |                                | TITLE<br>COLLECTIVE LOCK                          | SCALE<br>1:1           |

## SPECIFICATION CONTROL DRAWING

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*[Signature]*  
05/04/28



### D3372-3 GUIDE

#### NOTES:

- 1) MATERIAL: AN5-42A BOLT MODIFIED AS SHOWN.
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

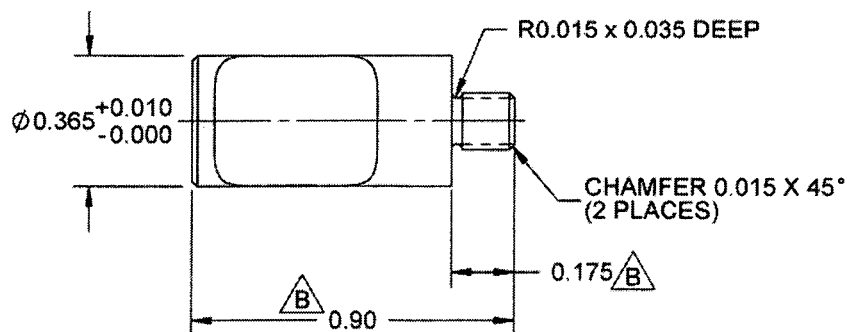
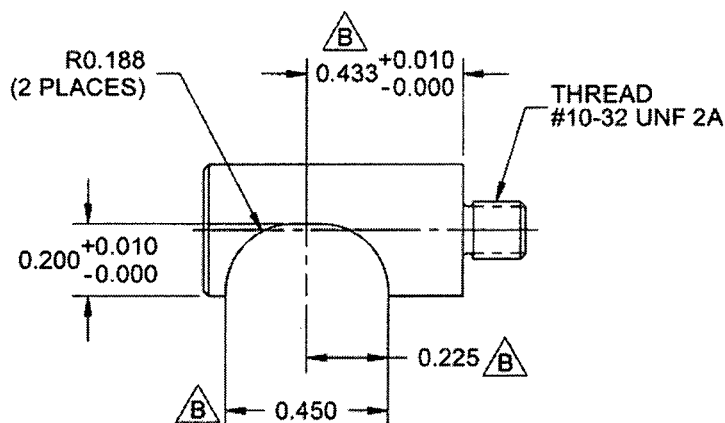
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| DATE<br>05.02.23              |                                | TITLE<br>COLLECTIVE LOCK                          | SCALE<br>2:1           |

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*[Signature]*  
05/04/28



### D3372-5 CAM LOCK SHAFT

#### NOTES:

- 1) MATERIAL: AISI 303 S.S. (REF. DART SPEC. M303R0.375)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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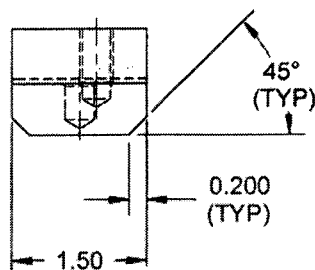
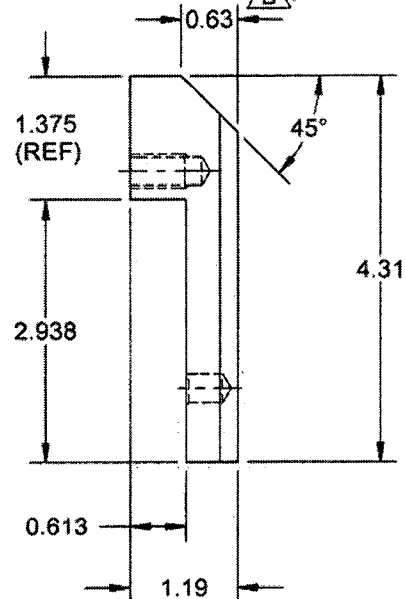
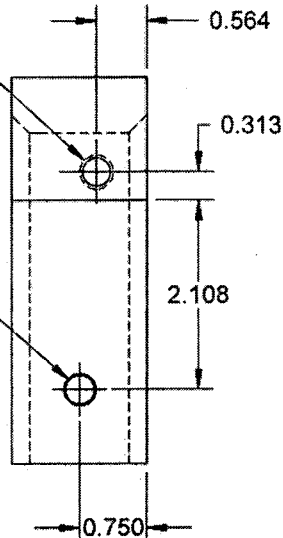




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| DATE<br><b>05.02.23</b>       |                                | TITLE<br><b>COLLECTIVE LOCK</b>                          | SCALE<br>1:2           |

DRILL  $\phi 0.332$   
("Q" DRILL) x 0.881 DEEP,  
THREAD 3/8-24 UNF x 0.600 DEEP

DRILL  $\phi 0.323$   
("P" DRILL) x 0.500 DEEP  
CHAMFER 0.030 x 30°



### D3372-7 SLIDER BODY

#### NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

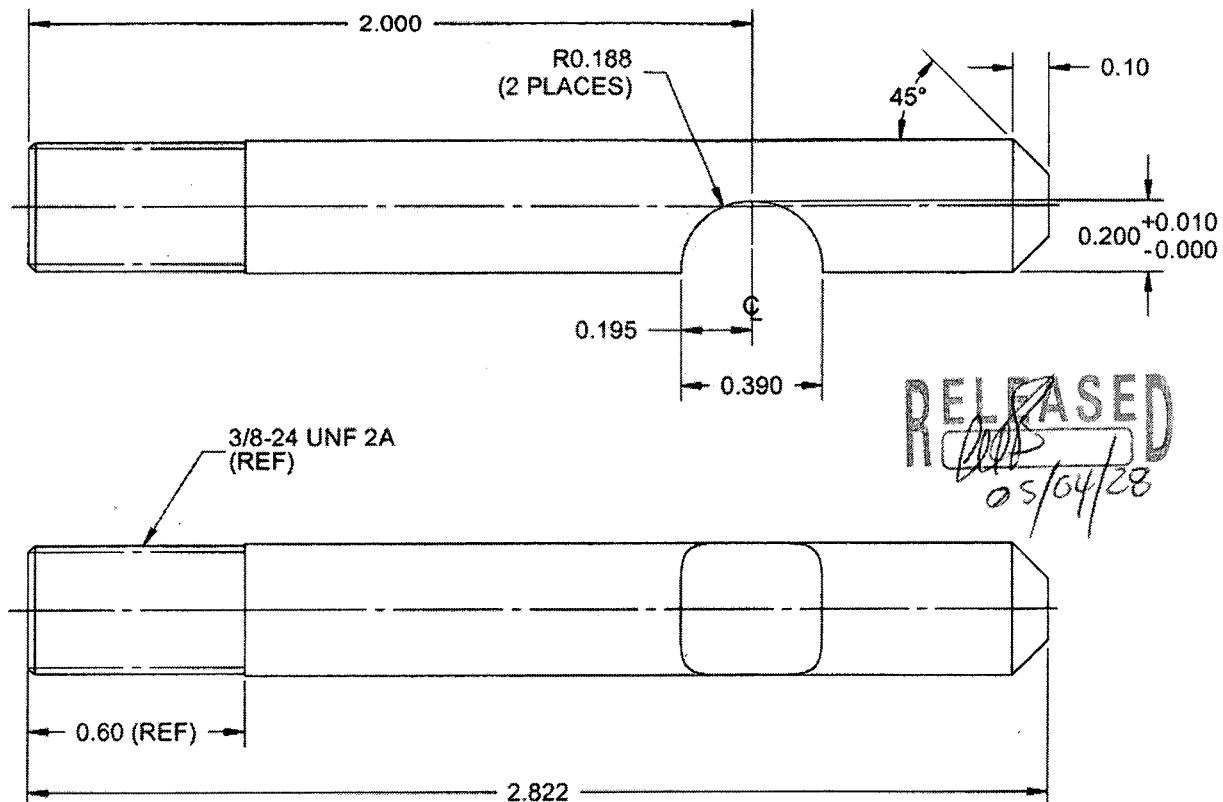
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| DATE<br>05.02.23              | TITLE<br>COLLECTIVE LOCK       |   | SCALE<br>2:1           |

## SPECIFICATION CONTROL DRAWING



### D3372-9 LOCK GUIDE

#### NOTES:

- 1) MATERIAL: AN6-36A BOLT, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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